

ABSTRACT OF THE DISCLOSURE

Bubbles generated in molding glass fiber-reinforced plastic (GFRP) parts using a mold are removed with a device having a body plate with plural perforated gas vent holes and debubbling pipes.

5 The pipes have a cavity and debubbling holes communicating with the cavity. The holes are on the side of the debubbling pipes. The debubbling pipes extend so the cavity communicates with the vent holes.